

EQUIP. TYPE *ES-20A-100* EXP. NO.

*COL 542 3016 002*

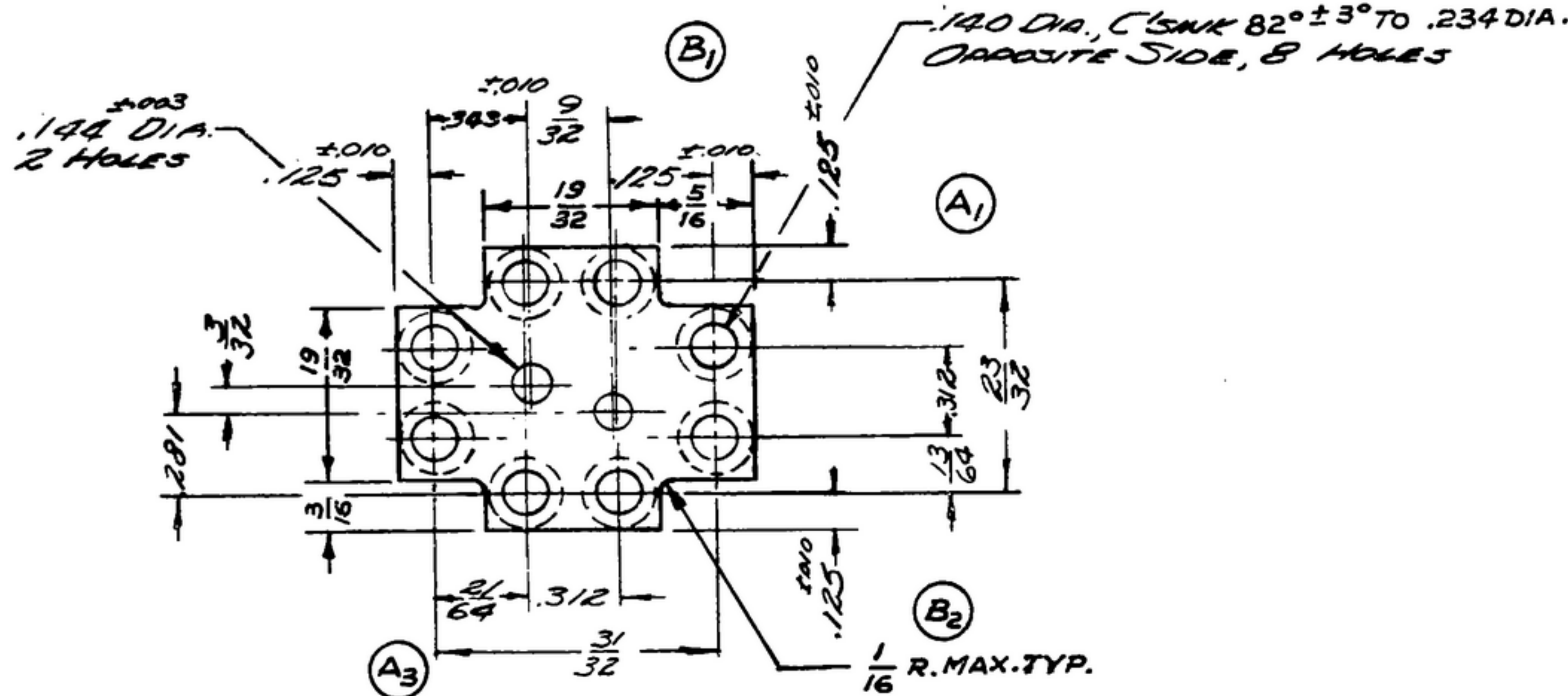
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~~SWE APPROVAL  
SYM PR10032-10  
CA 84738~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A <sub>3</sub>	A <sub>1</sub> -REVIEWED PICTORIAL; A <sub>2</sub> -ADDED APPL SM-D-343620; A <sub>3</sub> -WAS 525	6 NOV. 59	42428-PC-59 REV'D. PME
B <sub>2</sub>	B <sub>1</sub> -5/16 WAS 15/16; B <sub>2</sub> -ADDED 1/16 R. MAX.	7 APRIL 60	42428-PC-59 REV'D. PME



ALUMINUM ALLOY 5052, TEMPER H34, PER SPEC. QQ-A-318, .064 THICK.

FINISH: E513 PER SPEC. MIL-F-14072  
\* ~~COLLINS 580-0036-00~~

NOTES:  
1. REMOVE ALL BURRS & SHARP EDGES.

COLLINS PART NO.	ITEM	QTY	PART NO.	DESCRIPTION	MATL	MATL SPEC
LIST OF MATERIAL						
-COLLINS PART NO. <i>580-0562-002</i>						

DRAW <i>EDE</i>				CHECKED <i>Rhm</i>		APPROVED		COLLINS-RADIO CO. CEDAR RAPIDS, IOWA <i>14214-PN-51-93</i>		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY	
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.				SIGNAL CORPS		REVIEWED <i>PME</i>		<i>SUPPORT-CAPACITOR</i>			
APPROVED <i>HLV</i>		APPROVED <i>PME</i>		DATE <i>4 JAN 57</i>		SCALE <i>2/1</i>					
APPLICATION				SM-D-343620		SM-D-24888		SM-D-248775		<i>JM-B-283268</i>	
COLLINS NO.		QTY		NEXT ASSY		USED ON					